

Chengdu Yili Dairy Co.,Ltd.

(Frozen Beverage Division)



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Company Profile

1. Company Profile

Item
1. Company, Plant/Factory Profile
1.1 Inner Mongolia Yili Industrial Group Co.,Ltd. is a large-scale privately owned enterprise in China which mainly specializes in dairy products. Yili has set up Factories and Research Institute in North America and Europe to develop International layout. Yili group now stands at the top position among Asian dairy enterprises, ranking the fifth place in the world. In the revenue in the third quarter of 2025 was 90.564 billion yuan.
1.2 Chengdu Yili Dairy Co.,Ltd.
Chengdu Yili Dairy Co.,Ltd. is a wholly-owned subsidiary jointly established by Yili Group's Ice Cream Management Department, Liquid Milk Management Department and Yogurt Management Department. The total constructive investment of the project is 420 million yuan, engaging in the production of ice cream, liquid milk and yogurt. The area to assess is the Ice Cream Workshop, which mainly produces popsicle and ice cream, with a designed daily capacity of 260 tons, and an annual sales income of 455 million yuan.
1.3 Ice Cream Management Department of Chengdu Yili introduced advanced technology and equipment from global manufacturing industries of frozen drinks. It contained 11 production lines, 10 departments and 490 employees, of which 30% are college degree or above, 59% are under 45 years old, and 88% are with over 5 years work experience.
1.4 Here's a brief history of our factory's development: 2008 officially went into operation. 2016 Obtained certificate of ISO 9001. 2018 Official introduction of TPM into the factory 2019 Obtained FSSC 22000 2021 Obtained Award for TPM Excellence 2023 Obtained Award for Excellence in Consistent TPM Commitment 2025 Obtained Award for TPM Special
1.5 Factory Technique. The basic major technological process is as follows: Ingredient reception → Burdening → pasteurization/homogenization → Emulsification → Congelation/Priming → Freezing/coating → Packaging → Packing → Storage/Shipping.
2. Milestone on the Journey of Manufacturing Excellence
2.1 Since 2012, Chengdu Yili has started to introduce the optimization project (TPOS): Introducing lean thinking and learning basic improvement tools and individual improvement.
2.2 Chengdu Yili introduced AM, PM, CM and QM in 2013, yet it had been contributed insufficiently due to the small improvement scale of the implementation mode and lack of long-term maintenance.
2.3 Chengdu Yili introduced improvement projects of 5S/AM/PM/QM/ET/FI team from 2014 to 2015, and hence initially established the maintenance system and capability improvements of employees.
2.4 Since 2015, Yili Group has consistently advocated unifying all business units to facilitate

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TPM activities.

2.5 Based on the above, Chengdu Yili was selected by the Ice Cream Business Unit in 2018 as the first factory to apply for the Award for TPM Excellence, Category B, in 2023 Obtained Award for Excellence in Consistent TPM Commitment, As the leading factory of the Ice Cream Management Department

Chengdu Yili shoulders the mission of achieving the goal of becoming the world-class manufacturing plant, deploys comprehensive improvement activities, improves operation efficiency, and promotes excellent experience to other factories.

3. Benefits Achieved

3.1 We have seen a remarkable rise in our performance thanks to TPM. We have managed a perfectly clean record in terms of safety accident, food security accidents and environment concerns, with production value, profit and customer satisfaction continuing to grow.

3.2 Factory now possesses more confidence in following a world-class management pattern and spreading TPM out to all aspects of the factory.

Under the development philosophy of TPM, we see a raise in employer's quality, safety awareness and the ability to identify risks.

Digitization allows the factory to better identify major loss and better grasp the opportunity to improve.

A more scientific and reasonable cultivation system enables the employee to develop a thinking ability that allows them to tackle problem in a systematic way.

A more orderly manufacturing site and more comfortable working environment has worked magic on boosting the morale amongst employees.

Regular pillar and group activities has brought cross-department work more possible and efficient

4. Key of our Manufacturing Excellence

- Managers' Attention on and Persistence on TPM
- Combination of TPM activities and daily routine. Closer cooperation among departments
- Establish a zero-loss improvement pathway and introduce more advanced analytical tools to eliminate losses
- We carry out more activities with suppliers and R&D
- Organize and carry out more social responsibility activities
- Constantly refining based on standard measures
- Establish a professional and management development pathway for employees.

5. Achievement Record

See next page for suggested items for inclusion.